



TORO™ TH551i SAFER. STRONGER. SMARTER.



INCREASED PRODUCTIVITY

Efficient ore moving and lower costs

The highly maneuverable Toro™ TH551i truck with low own weight, 51 tonnes payload capacity and high ramp speed enables an efficient ore moving process. In addition to boosting productivity, reduced own weight also results in reduced fuel consumption and less tire wear, lowering equipment total operating costs.

Full utilization of the truck capacity

With wide range of box options, you can achieve the truck's rated capacity. Sandvik dump boxes are already designed with extra volume when selecting the right box for your broken material density. A built-in 90% fill factor in box selection ensures the truck can be loaded to its true rated capacity and reduces spillage during tramming. The smooth box design improves material flow during dumping, while the reinforced steel structure uses wear resistant steel for extended box lifetime. Optional ejector box is available for backfilling and unloading in areas of restricted dump height.

Shorter cycle times

The new transmission provides easy downhill control and high speeds, contributing to shorter cycle times. Eight gears, optimized axle ratio, and quick and smooth lock-up to lock-up shifting offer maximum speed and efficiency in varying ramps and with different loads.

Production monitoring

To ensure maximum utilization of the rated payload on every trip, the truck can be equipped with Sandvik's Integrated Weighing System (IWS) for trucks. For an accurate result, the IWS considers the environmental temperature and the truck's inclination angle and is equipped with three-point measurement of the weight in the box. Real-time weighing and signal lights advise the loader operator to ensure the rated capacity is reached before moving forward.

In addition to accurately measuring the payload, the IWS also records the results to My Sandvik Digital Services Knowledge Box™. The Knowledge Box™ can transfer this production monitoring data through Wi-Fi connection for customer access via My Sandvik internet portal. Alternatively, data can be downloaded manually in the operator's compartment onto a USB stick.





SANDVIK

TH551i

READY FOR DIGITALIZATION

AUTOMINE®

AutoMine® is the industry leader in automation for underground loaders and trucks. This high-performing, comprehensive solution is working around the world, backed by Sandvik experts across the globe.

AutoMine® readiness is built into Toro™ TH551i for faster retrofitting later in the truck's lifetime. To maintain a fast retrofit time, the AutoMine® Onboard Package now has one small enclosure and electrical quick connectors for fast installation, and no hydraulic changes are needed. All sensors have increased protection from rock fall. With AutoMine®, a fleet of trucks is converted into a high performing autonomous production system, providing significant safety and productivity improvements for mine operations.

OPTIMINE®

OptiMine® is the most comprehensive solution for optimizing underground hard rock mining production and processes. It integrates all assets and people - including Sandvik and non-Sandvik equipment - delivering descriptive and predictive insights to improve operations.

OptiMine® is interoperable and able to connect to any system and technology, including Newtrax IoT devices, providing a real-time view of mining operations. It is an open and scalable modular suite that gives you flexibility

to expand and work with a full range of equipment, systems and networks.

KNOWLEDGE BOX™

The Knowledge Box™ onboard Toro™ TH551i transfers monitoring data through a Wi-Fi connection to the My Sandvik internet portal for visualization of fleet health, productivity and utilization. Transferred data can also be used by OptiMine®, an analytics and process optimization suite to improve mining process efficiency.

PROXIMITY DETECTION SYSTEM INTERFACE

A Proximity Detection System (PDS) interface option is also available on the Toro™ TH551i truck for mines to interface with their site PDS system. The PDS interface offers easy installation and connection to the Sandvik Intelligent Control System with the capability to slow down and stop the truck on the signal from a proximity detection system.

MY SANDVIK DIGITAL SERVICE SOLUTIONS 365

My Sandvik Digital Service Solutions are designed to help you maximize your productivity, operational efficiency and safety. Once activated, the Knowledge Box™ on board truck collects and transfers equipment data into easy-to-use knowledge about your fleet's performance in the form of dashboards.



SUPERIOR OPERATOR ENVIRONMENT & SAFETY



CABIN COMFORT

Comfortable working conditions contribute to utilizing the truck's full capacity. This industry leading cabin offers premium ergonomics, low noise and a controlled temperature environment through air conditioning, dust and noise resistant upholstery materials, and a significant number of adjustment possibilities.

FOR OPERATOR SAFETY

The cabin is ROPS and FOPS certified to protect the operator in case of roll over or falling objects, has 3-layer laminated safety glass windows, illuminated cabin entrance with three-point contact handles and anti-slip steps and emergency exits. The door system features a magnetic interlock switch, which automatically applies brakes when the door is opened.

SMOOTH RIDE OVER ROUGH TERRAIN

Front frame suspension provides a smooth ride even on a rough terrain. Easy operation and extremely smooth gear shifting improve comfort, making Toro™ TH551i the operators' preference underground.

COMFORTABLE SEATING

The operator's seat has low frequency pneumatic suspension, adjustable arm rests and lumbar support, selectable damping and adjustable steering wheel, to

name a few of the adjustments. Additionally, the cabin incorporates a trainer seat with three-point safety belt.

BEST IN CLASS VISIBILITY

Flat equipment covers help to achieve a good visibility from the cabin, supported by efficient, adjustable LED lights as standard. A 5.7" LCD color display with adjustable contrast and brightness has all the needed information and alarms on one display, giving the operator more time to keep eyes on the road. Further, the truck is equipped with reversing and right hand side cameras as standard. In cold conditions, an optional arctic package helps to keep windows and mirrors free of ice and mist.

FIRE SAFETY

To reduce fire risks, fire prevention features have been designed in the equipment. To name a few solutions, the turbo charger, the double wall exhaust manifold, and the fuel tank are all covered. A remote circuit breaker is located in the cabin for isolating the batteries and electric system in case of fire.

For fire suppression, Eclipse™ from Sandvik is available as an option. The Eclipse™ equipped with Sustain fire suppression agent is a sustainable choice, as it is a fluorine-free fire suppression liquid. For environmental conditions where the temperature may drop under zero, the Eclipse™ Extreme provides fire protection.

MAINTENANCE FRIENDLY

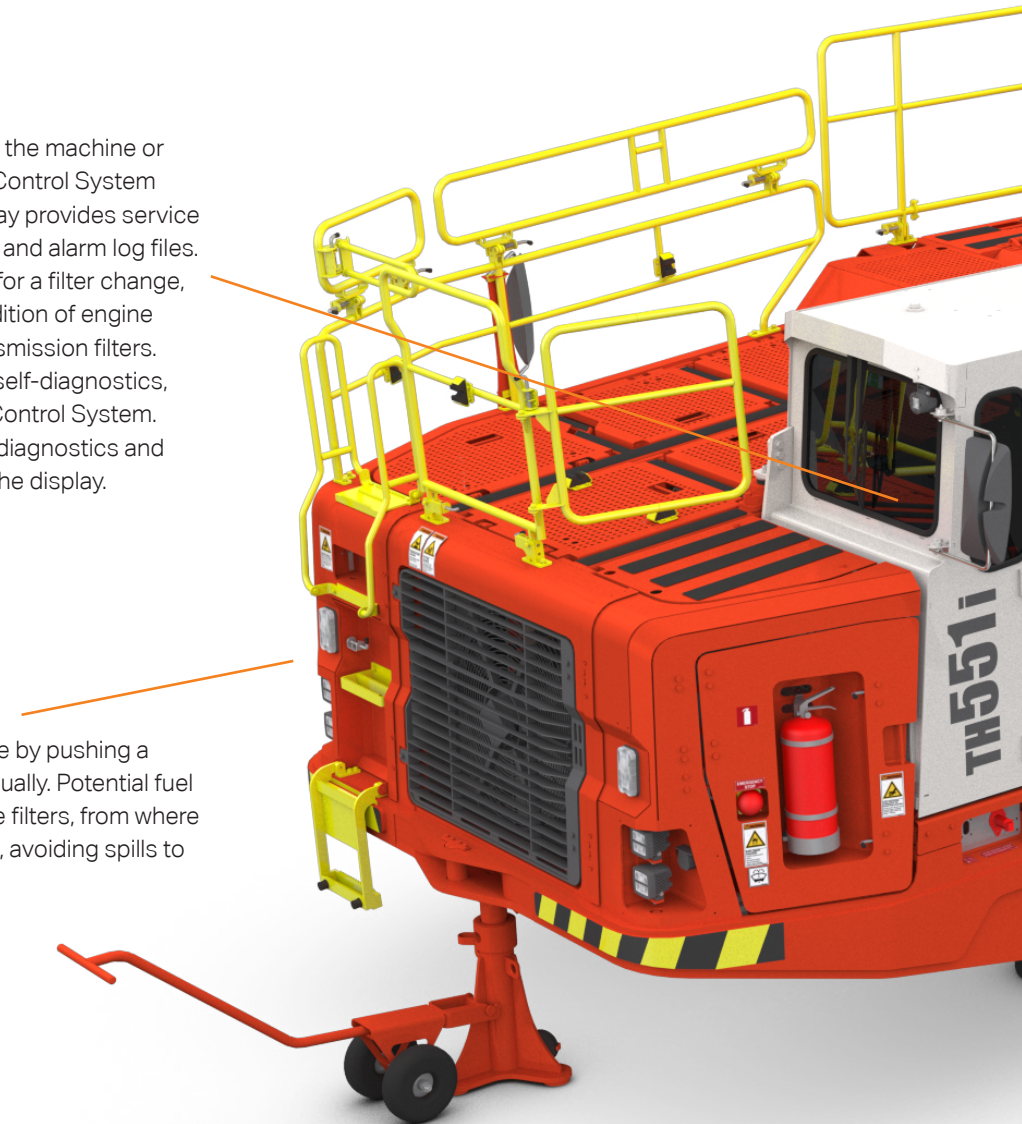
Toro™ TH551i is designed for ground level daily maintenance. When getting to the top of the equipment is required, the access systems provide a steady grip, including 3-point contact high contrast handles and anti-slip steps. The top covers are perforated to reduce risks for slipping, and where perforation is not practical, anti-slip tapes are fitted. Standard features improving safety of maintenance work include lockable main switch, starter isolator switch, articulation lock, box support and wheel chocks, among others. Optionally available safety rails improve safety on top of the equipment, and they are recommended for all conditions.

SMART MAINTENANCE

To minimize the need to move around the machine or use special tools, Sandvik Intelligent Control System with the 5.7" touch screen color display provides service information, easy system diagnostics and alarm log files. For example, for identifying the need for a filter change, the control system monitors the condition of engine air filters as well as hydraulic and transmission filters. The transmission includes improved self-diagnostics, integrated fully in Sandvik Intelligent Control System. Further, an automatic brake test with diagnostics and logging can also be performed from the display.

EASY FUEL FILTER FILLING

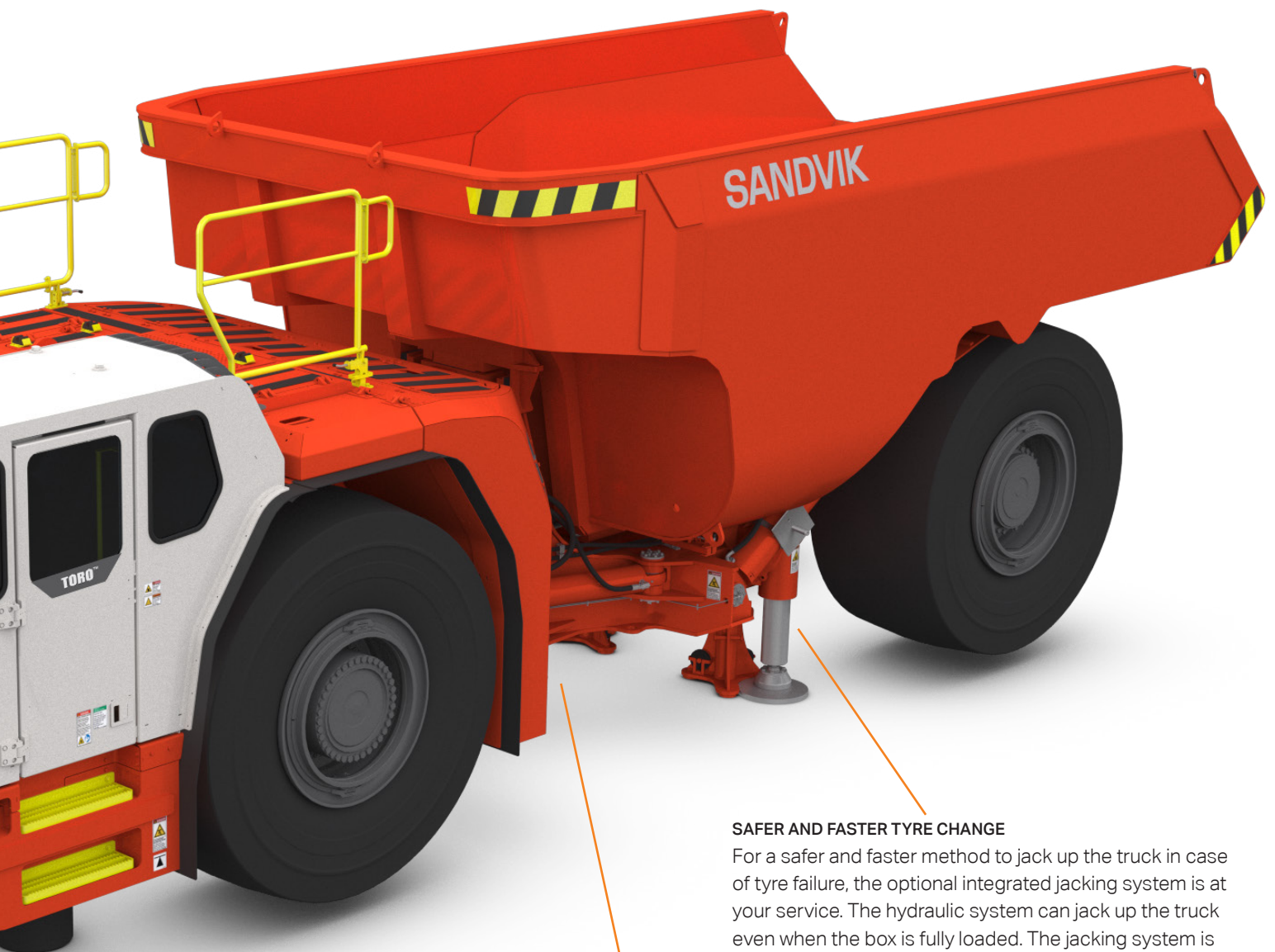
Filling up fuel filters can be easily done by pushing a button instead of doing the work manually. Potential fuel spills are collected on a tray under the filters, from where the fuel can be drained to a container, avoiding spills to the ground.



MAINTENANCE KITS AND PERFORMANCE FLUIDS

Tailor-made maintenance kits include all relevant parts and other materials for planned maintenance.

Sandvik Performance Fluids preserve the machine's high performance. Smooth operation throughout its lifetime can be ensured with Sandvik Long-Life Engine, Transmission and Hydraulic Oils, which are available in different viscosity grades.



SAFER AND FASTER TYRE CHANGE

For a safer and faster method to jack up the truck in case of tyre failure, the optional integrated jacking system is at your service. The hydraulic system can jack up the truck even when the box is fully loaded. The jacking system is operated with a remote controller.

ACCURATE OIL SAMPLING

Monitoring the condition of the equipment fluids helps to understand component health and enables informed maintenance decisions to extend the equipment lifetime and reduce total lifecycle cost. Toro™ TH551i live oil sampling option enables taking oil samples when the engine is running, contributing to accurate results. Naturally, all oils are easy to drain with hoses or with the optionally available Wiggins quick fill system.

LOW COST PER TONNE

FUEL EFFICIENT VOLVO ENGINE WITH LONG ENGINE LIFETIME

A fuel efficient 515 kW Stage II / Tier 2 Volvo engine offers long lifetime and low cost of ownership. Equipment low own weight, efficient engine technology, fast ramp speeds and up to 25% lower fuel consumption compared to competition result in low cost per hauled tonne. Reduced fuel consumption supports reduction of CO₂ emissions. The heavy-duty, efficient Aluminum cooler is easy to clean, helping to reduce total cost of ownership. The exhaust system is well protected with covers to contribute to long lifetime.

BEST IN CLASS MSHA AND CANMET VENTILATION RATES

The optional 515 kW Tier 4i engine from Volvo offers best in class MSHA and CANMET ventilation rates with Ultra Low Sulphur Diesel fuel. The exhaust after treatment system consists of selective catalytic reduction (SCR) using diesel exhaust fluid to reduce nitrogen oxides. The SCR delivers compliance with Tier 4i regulations, without sacrificing performance and fuel efficiency.

MINIMIZED TRANSMISSION AND BRAKE WEAR

The truck has a combined engine brake and fully proportional hydraulic retarder which operate simultaneously, minimizing brake and transmission overheating and brake wear. Activated automatically, the engine brake provides smooth and responsive braking to control vehicle speed downhill. The transmission limits the engine revolutions to maximum 2400 rpms, protecting the engine and allowing the operator to focus

on driving itself. The transmission robust design is made for heavy off-road application, extending transmission lifetime and lowering total cost of ownership.

OPTIMIZED GREASE CONSUMPTION, EXTENDED COMPONENT LIFETIMES

The standard automatic central lubrication system optimizes grease consumption and extends the life of the bushes and bearings. Additionally, the central lubrication system improves safety; activated by Sandvik Intelligent Control System when the parking brake is released, hard to reach areas are lubricated and service time is reduced.

EFFICIENT COOLING FOR INCREASED PERFORMANCE

Separate brake, hydraulic, transmission and transfer box cooling provide increased performance in hot conditions underground. A more efficient cooling circuit results in lower oil temperatures, reducing stress on the system, extending component lifetimes, and minimizing oil leaks.

LONGLIFE STEEL PIPING

Extensive use of hydraulic steel piping throughout the truck delivers longer lifetime and easier maintenance access than hydraulic hoses. Stainless steel piping is used extensively for corrosion protection. Zinc aluminum coated fasteners throughout the truck provide corrosion protection and prevent seizing. For aggressive operating environment, a harsh conditions package is available, including a water cooled alternator, among others.



SANDVIK 365 PARTS & SERVICES

PROUDLY KEEPING YOU ON TRACK!

Sandvik 365 Parts & Services offer a variety of possibilities to enhance your truck's performance. As an OEM, we provide the best-suited choices to preserve your machine's high performance throughout its lifetime. These consist of highly skilled service specialists supporting you 365 days a year, all using Sandvik Genuine parts and components complemented by a range of robust tools. In addition, you get to enjoy the benefits of advanced digital services and a global infrastructure dedicated to keeping your Sandvik fleet on track.

BENEFIT FROM OUR 365 SOLUTIONS

Our Sandvik 365 Parts & Service solutions will enable your equipment to function safely at peak condition and allow you to achieve the most demanding production targets. Our aftermarket portfolio attends all possible needs throughout your equipment's lifecycle, ranging from the most basic and traditional offerings to the most sophisticated ones.

YOUR EQUIPMENT UPTIME IS OUR FOCUS – SANDVIK 365 COMPONENT SOLUTIONS

We have all your key components available to you under our various commercial offerings to suit your needs. Whether you have an ad-hoc failure or you are planning your maintenance in advance – we can assist, manage your components to maximize your uptime.

MAXIMIZE YOUR PRODUCT LIFETIME WITH SANDVIK 365 REBUILD SOLUTIONS

One of the most effective ways to optimize equipment lifecycle lies in the quality and range of the Sandvik Rebuild Solutions. Planning and executing rebuilds at optimal intervals helps you keeping your equipment's operating cost and productivity on track. A rebuild by the manufacturer can optimize your total cost of ownership (TCO) and increase the level of predictability around our fleet lifecycle.

CHOOSE FROM OUR RANGE OF SERVICE AGREEMENTS

With Sandvik Service Agreements, you can improve productivity and minimize unplanned downtime by making use of our expertise, systems and processes. They can be adapted to the specific level of support you require – helping you proactively manage your fleet and avoid any unexpected surprises.

GAIN PRODUCTIVITY THROUGH CONNECTIVITY

365 My Sandvik Digital Service solutions will provide you with visualization of fleet utilization, productivity, safety and health on 24/7 basis. The digital service dashboards can be accessed through the My Sandvik customer portal, where you can subscribe to My Sandvik Insight or Productivity. This way, My Sandvik Digital Service Solutions enable you to minimize unplanned downtime and set exact targets for improvement.



TECHNICAL SPECIFICATION

TORO™ TH551i

Toro™ TH551i is a high productivity 51 tonne articulated underground dump truck for use in 5 x 5 meter haulage ways.

This intelligent truck is a safer, efficient, high capacity and easy to maintain underground truck for optimized fleet management.

The Toro™ TH551i truck features a wide range of intelligence integrated technology, such as Sandvik Intelligent Control system, My Sandvik Digital Services and Automation Readiness as standard, supplemented with Onboard Weighing System option for tracking the payload. With the latest addition of the AutoMine® Trucking Onboard option, the truck enables autonomous haulage for both transfer level and decline ramp application.

Toro™ TH551i offers a reliable and safer solution that can significantly increase the efficiency and productivity of operations while decreasing the cost per tonne, providing smart productivity.

Operator safety, health and comfort are enhanced by the mining focused, sound suppressed, ROPS and FOPS certified cabin.

CAPACITIES

Maximum payload capacity (SAE heaped 2:1)	51 000 kg
Standard dump box	28.0 m ³
Dump box range	24 - 30 m ³

SPEEDS (LEVEL/LOADED)

1st gear	5.8 km/h
2nd gear	7.7 km/h
3rd gear	10.0 km/h
4th gear	12.7 km/h
5th gear	15.6 km/h
6th gear	20.5 km/h
7th gear	26.3 km/h
8th gear	33.4 km/h

DUMP BOX MOTION TIMES & MOVEMENTS

Discharging time	14 sec
Dumping angle	62°

OPERATING WEIGHTS *

Total operating weight	46 870 kg
Front axle	32 860 kg
Rear axle	14 010 kg

LOADED WEIGHTS *

Total loaded weight	97 870 kg
Front axle	44 470 kg
Rear axle	53 400 kg

* Unit weight is dependent on the selected options



OPERATIONAL CONDITIONS AND LIMITS

Environmental temperature	From -20°C to +50°C
Standard operating altitude	With engine Volvo TAD1642VE-B from -1500 m to +1000 m at 25 °C without rated power derate

REQUIREMENTS AND COMPLIANCE

Compliance with 2006/95/EC Low voltage directive
Compliance with 2004/108/EC Electromagnetic compatibility directive
Design based on EN 1889-1. Machines for underground mines. Mobile machines working underground. Safety. Part 1: Rubber tyred vehicles.
Design based on MDG 15. Guideline for mobile and transportable equipment for use in mines. (Equipment for Australia, achieved with relevant options)
Electrical system based on IEC 60204-1. Safety of machinery – Electrical equipment of machines – Part 1: General requirements
CONTAINS FLUORINATED GREENHOUSE GASES Refrigerant R134a under pressure max 38 bar/550 PSI: Filled weight: 1,5 kg CO2e: 2,145 tons GWP: 1430 Information based on the F Gas Regulation (EU) No 517/2016

POWER TRAIN

ENGINE

Diesel engine	Volvo TAD1642VE-B (Tier 2)
Engine brake	Yes
Output	515 kW (691 hp) @ 1900 rpm
Torque	3221 Nm @ 1300 rpm
Number of cylinders	In-line 6
Displacement	16.1 l
Cooling system	Liquid cooled
Combustion principle	4-stroke, direct injection, turbo, after cooler
Air filtration	Dry type
Electric system	24 V
Emissions	Tier 2, Euro Stage II
Ventilation rate (Ultra low sulphur diesel)	CANMET 48,100 CFM m3/s, MSHA 45000 Ventilation Rate
Particulate index (Ultra low sulphur diesel)	MSHA Particulate Ventilation Index 5,000 CFM
Exhaust system	Catalytic converter with muffler
Average fuel consumption at 50% load	46.0 l/h
Fuel tank capacity	840 l

TRANSMISSION

Fully automatic Dana transmission with electric shifting system and retarder. Includes converter with lock-up and drop box. Eight gears forward and two reverse. Dana self-diagnostics fully integrated into Sandvik Intelligent Control System.

UP BOX

Katsa	Ratio 1:1
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AXLES

Front axle	Kessler D106 series, spring applied hydraulic operated brakes, hydraulic suspension
Rear axle	Kessler D106 series, spring applied hydraulic operated brakes, fixed

TIRES

Tire size (Application approved. Brand and type subject to availability.)	35/65 R33 -E4
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OPERATOR'S COMPARTMENT

CABIN

ROPS certification according to EN ISO 3471
FOPS certification according to EN ISO 3449
Sealed, air conditioned, over pressurized, noise suppressed closed cabin
Sound absorbent material to reduce noise
Laminated glass windows
Cabin mounted on rubber mounts to the frame to reduce vibrations
Air conditioning and heating unit as a standard
Cyclone pre-filter for A/C device
Adjustable steering wheel
No high pressure hoses in the cabin
Inclinometers to indicate operating angle
Emergency exit
Illuminated steps to the cabin
Three-point contact access system with replaceable and colour coded handles and steps
12 V output
Remote circuit breaker switch
Mirrors defrost
Trainer's seat (behind operator)

CONTROL SYSTEM, DASHBOARD AND DISPLAYS

Sandvik Intelligent Control System
Critical warnings and alarms displayed as text and with light, warnings and alarms recorded to the control system log
5.7" display with adjustable contrast and brightness
Instrument panel with illuminated switches
My Sandvik Digital Services Knowledge Box™ on-board hardware
AutoMine® Trucking readiness

OPERATOR'S SEAT

Low frequency suspension
Height adjustment
Adjustment according to the operator's weight
Fore-aft isolation
Padded and adjustable arm rests
Adjustable lumbar support
Selectable damping
Four-point seat belt on operator's seat
Three-point seat belt on trainer's seat

MEASURED VIBRATION LEVEL

Whole body vibration was determined while operating the truck in a simulated working cycle consisting of loading, unloading and driving with and without load. The value is determined applying standards EN 1032 and ISO 2631-1.

Maximum r.m.s. value a_w [m/s²] 0,69 (driving with load)

VDV_w over 15 min period [m/s^{1.75}] 8,37 (driving with load)

MEASURED SOUND LEVEL

The sound pressure level and sound power level at the operator's compartment have been determined in stationary conditions on high idle and at full load, with engine Volvo TAD1642VE:

Sound pressure level
 L_{pA} [dB re 20 μ Pa] 75 dB

Sound power level
 L_{WA} [dB ew 1 p W] 121 dB

FRAME

REAR AND FRONT FRAME

High strength structure with optimized material thicknesses. Reduced own weight for higher overall hauling capacity and long structural lifetime. Welded steel construction.

Automatic central lubrication

Central hinge with adjustable lower bearing

Tanks are stand alone structures and bolted onto main frame

HYDRAULICS

Filling pump for hydraulic oil

Door interlock for brake hydraulics

Oil cooler for hydraulic and transmission oil, capability up to 55°C ambient temperature

ORFS fittings

Hydraulic oil tank capacity 280 l

Sight glass for oil level, 2 pcs

STEERING HYDRAULICS

Fully hydraulic, center articulation, power steering with two double acting cylinders. Closed-center system with a load sensing piston type pump and pilot operated orbital wheel steering.

Steering main valve Pilot operated

Steering hydraulic cylinders 140 mm, 2 pcs

Steering pump Variable displacement piston pump

DUMP BOX HYDRAULICS

Fully hydraulic system, equipped with variable displacement piston pump. Oil flows to box hydraulic system from the steering hydraulics. Oil flow from the brake circuit pump is divided to the brake system and oil cooler motor.

Hydraulic pump Variable displacement piston pump

Control valve Solenoid operated

Main valve Solenoid operated

Cylinders 180 mm, 2 pcs

BRAKES

Service brakes are spring applied; hydraulically operated multi disc wet brakes on all wheels. Two independent circuits: one for the front and one for the rear axle. Service brakes also function as an emergency and parking brake. Brake system performance complies with requirements of EN ISO 3450, AS2958.1 and SABS 1589.

Neutral brake

Automatic brake activation system, ABA

Electrically driven emergency brake release pump

Foot operated brake pedal valve, fully modulated

Brake oil tank capacity, 100 l

ELECTRICAL EQUIPMENT

MAIN COMPONENTS

Alternator 28 V, 150 A

Batteries 2 X 12V 180 Ah

Starter 24 V, 7 kW

Driving lights
LED lights
4 pcs in front
4 pcs in rear

Working lights
LED lights:
4 pcs in front
4 pcs in rear

Parking, brake and indicator
(blinkers) lights
LED lights:
2 pcs in front
2 pcs in rear

Control system 5,7" Color display, 5 modules,
inbuilt system diagnostics

Reverse Camera

Reverse alarm (CE)

Flashing beacon

ILLUMINATION

Illuminance E_{av} with 2 pieces of 50 W led lights at a distance of 20 m in front of the truck:

Head lights, low beam E_{av} 12 lx

Illuminance E_{av} with 2 pieces of 50 W led lights at a distance of 20 m behind the truck:

Reversing lights, low beam E_{av} 13 lx

Toro™ TH551i is compliant with the South African Mine health and safety act 29 of 1996, as the average light intensity in the direction of travel is more than 10 lux at a distance of 20 m.

INCLUDED SAFETY FEATURES

FIRE SAFETY

Portable fire extinguisher, 12 kg

Hot side - cold side design

Isolation of combustibles and ignition sources

Heat insulation on exhaust manifold, turbo, and isolated exhaust pipe

ENERGY ISOLATION

Lockable main switch, ground level access

Starter isolator

Emergency stop push buttons according to EN ISO 13850: 1 pc in cabin, 1 pc in front frame. 2 pcs in rear frame

Pressure release in the radiator cap

Automatic discharge for pressure accumulators (brake system and pilot circuit)

Frame articulation locking device

Mechanical dump box locking device

Wheel chocks and brackets

DOCUMENTATION

STANDARD MANUALS

Operator's Manual	English and other EU languages
Maintenance Manual	English and other EU languages
Parts Manual	English
Service and Repair Manual	English
ToolMan	2 x USB stick in pdf format, includes all the manuals
Decals	English and other EU languages

OPTIONS

OPTIONAL ENGINE

Diesel engine	Volvo TAD1662VE
Engine brake	Yes
Requirements	Ultra low sulphur fuel and AdBlue
Output	515 kw (690 hp) @ 1800 rpm
Torque	3220 Nm @ 1200 rpm
Emissions	Tier 4i / Euro Stage III B
Ventilation rate	CANMET 22,900 CFM
(Ultra low sulphur diesel)	MSHA 21,000 CFM
Particulate index	MSHA Particulate Ventilation Index
(Ultra low sulphur diesel)	CFM 3,000
Average fuel consumption	46 l/h
at 40 - 50% load	

OTHER OPTIONS

ANSUL Twin fire suppression system (CE)
Arctic package 120V or 230V (preheater for hydr. oil, brake oil transmission, up-box, drop box and engine)
AutoMine® Trucking: Onboard Package
Cover grills for lamps
Diesel particulate filter
Door latch and seat belt monitoring system
Emergency steering
Fire suppression system Sandvik Eclipse with auto shutdown
Harsh conditions package
Integrated jacking system
Integrated weighing system (IWS)
Jump start interface
Live oil sampling kit
Proximity Detection System (PDS) interface
Safety rails
Service stand
Spare rim 33-28.00/3.5 (for tyres 35/65R33)
Tyre Pressure Monitoring System
Water cooled alternator
Wiggins fuel fill system
Wiggins quick filling set for fuel and oils (hydraulic, engine and transmission)

AVAILABLE BOXES

Box capacity SAE heaped 2:1 (m ³)	24	26	28	30	25 ejector box	28 ejector box
Material broken density with 90% fill factor (t/m ³)	2.3	2.1	2.0	1.8	1.8	1.6
Total height (mm)	2936	3048	3157	3304	3167	3402

* According to SAE 1363/ISO 6483

GRADE PERFORMANCE

Volvo TAD1642VE-B, 3 % rolling resistance, with lock-up

Empty

Percent grade	0.0	2.0	4.0	6.0	8.0	10.0	12.5	14.3	17.0	20.0
Ratio					1:12	1:10	1:8	1:7	1:6	1:5
1st gear (km/h)	5,9	5,8	5,8	5,8	5,8	5,8	5,8	5,8	5,7	5,7
2nd gear (km/h)	7,7	7,7	7,7	7,7	7,6	7,6	7,6	7,6	7,5	7,5
3rd gear (km/h)	10,0	10,0	9,9	9,9	9,9	9,8	9,8	9,7	9,7	9,6
4th gear (km/h)	12,8	12,8	12,7	12,6	12,6	12,5	12,4	12,4	12,3	12,2
5th gear (km/h)	15,7	15,6	15,5	15,4	15,3	15,2	15,1	15,0	14,9	14,1
6th gear (km/h)	20,8	20,6	20,4	20,2	20,0	19,9	19,6	18,6	16,3	
7th gear (km/h)	26,8	26,5	26,2	25,9	25,6	24,3	20,7			
8th gear (km/h)	34,3	33,8	33,3	32,8	29,2					

Loaded

Percent grade	0.0	2.0	4.0	6.0	8.0	10.0	12.5	14.3	17.0	20.0
Ratio					1:12	1:10	1:8	1:7	1:6	1:5
1st gear (km/h)	5,8	5,8	5,8	5,7	5,7	5,7	5,7	5,6	5,6	5,5
2nd gear (km/h)	7,7	7,7	7,6	7,6	7,5	7,5	7,4	7,3	7,3	6,8
3rd gear (km/h)	10,0	9,9	9,8	9,7	9,6	9,5	9,4	8,9	7,8	
4th gear (km/h)	12,7	12,6	12,5	12,3	12,2	11,6	10,0			
5th gear (km/h)	15,6	15,4	15,1	14,9	13,9					
6th gear (km/h)	20,5	20,1	19,7	17,2						
7th gear (km/h)	26,3	25,7	22,1							
8th gear (km/h)	33,4	30,5								

DIMENSIONS							
Dump Boxes							
				STD		EJECTOR	EJECTOR
Volume SAE heaped 2:1*	(m ³)	24	26	28	30	25	28
Maximum material density with fill factor of 90%	(t/m ³)	2.3	2.1	2.0	1.8	1.8	1.6
Overall Machine Length	L1 (mm)	11581	11581	11581	11581	11790	11790
Rear Axle to Rear of Machine	L2 (mm)	2101	2101	2101	2101	2310	2310
Dump Position Height Max	H1 (mm)	6759	6829	6875	6965		
SAE Heap Height	H2 (mm)	3655	3765	3863	4010	3945	4145
Dumpbox Spillguard	H3 (mm)	2961	3071	3173	3316	3200	3435
Discharge Height	H4 (mm)	690	690	690	690	1131	1131
Ejector bucket tailgate height	H5 (mm)					2429	2429
Dumpbox width	W1 (mm)	3228	3228	3228	3228	3200	3200
Dumpbox inner turn radius	R1 (mm)	5038	5038	5038	5038	5038	5038
Minimum tunnel width	T1 (mm)	5789	5789	5789	5789	5789	5789
Tunnel width	T2 (mm)	4932	4932	4932	4932	4932	4932

* According to SAE 1363/ISO 6483

MATCHING PAIR

TORO™ TH551i AND LH517i

Be safer, be stronger, and be smarter – together.

Toro™ LH517i is a high capacity loader for 5 x 5 meter mining tunnels. With superior hydraulic power for fast bucket filling and drivetrain power for high ramp speed, the loader is designed to quickly clear tunnel headings for rapid advance rates.

Toro™ LH517i is equipped with fuel efficient 310kW Tier 2 / Stage II engine as standard. When ultra low Sulphur diesel fuel is available, Sandvik offers Volvo Stage V and Tier 4f low emission engine options. The Stage V engine meets the relevant European emission regulations whereas the Tier 4f delivers significantly reduced MSHA and CANMET ventilation rates - still maintaining loader performance and fuel efficiency.

This intelligent loader features many improvements in operator and maintenance ergonomics. The already high level of safety has been further increased to make the operation and maintenance more fluent.

Higher productivity and profitability is achieved by better balanced machine and larger bucket size. Rebalancing makes the bucket filling easier and reduces tire wear. Combined with unique bucket filling, the loader can boost operations to the next level.

Toro™ LH517i has integrated intelligence in the form of Sandvik Intelligent Control system, My Sandvik Digital Services Knowledge Box™ on-board hardware and automation readiness. Additional examples of available options are Integrated weighing system and AutoMine® Loading Onboard Package.

CAPACITIES

Maximum tramming capacity	17 200 kg
Break out force, lift	35 000 kg
Break out force, tilt	29 450 kg
Standard bucket	7.0 m ³

BUCKET MOTION TIMES

Raising time	8.3 sec
Lowering time	4.3 sec
Dumping time	2.0 sec

OPERATING WEIGHTS *

Total operating weight	46 500 kg
Front axle	19 700 kg
Rear axle	26 300 kg

LOADED WEIGHTS *

Total loaded weight	63 200 kg
Front axle	47 000 kg
Rear axle	16 200 kg

* Unit weight is dependent on the selected options

SPEEDS FORWARD & REVERSE (LEVEL/LOADED, WITH LOCK-UP)

ENGINE	STAGE II / TIER 2	TIER 4F AND STAGE V
1st gear	5.3 km/h	5.4 km/h
2nd gear	9.5 km/h	9.6 km/h
3rd gear	16.5 km/h	16.8 km/h
4th gear	29.3 km/h	29.7 km/h



